

## THERMAL EXPANSION, MECHANICAL AND OPTICAL PROPERTIES OF GALLIUM AND ALUMINUM SUBSTITUTED $Zn_2TiO_4$ SPINELS

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Polycrystalline samples of new  $Zn_{1.75}Ti_{0.75}Ga_{0.5}O_4$ ,  $Zn_{1.5}GaTi_{0.5}O_4$ , and  $Zn_{1.75}Ti_{0.75}Al_{0.5}O_4$  spinel were prepared by solid-state reactions in platinum crucibles and closed platinum capsules at 1523 K and 1623 K, respectively. The chemical composition of the colorless crystals was determined by wavelength-dispersive X-ray spectroscopy. Phase analysis and structural investigations were carried out by high-resolution powder X-ray diffraction and Raman spectroscopy. Crystal structure refinements of the inverse spinels  $Zn_{1.75}Ti_{0.75}Al_{0.5}O_4$ ,  $Zn_{1.5}GaTi_{0.5}O_4$ , and  $Zn_{1.75}Ti_{0.75}Ga_{0.5}O_4$  resulted in the following basic crystallographic data: cubic,  $Fd-3m$ ,  $a = 8.37810(1) \text{ \AA}$ ,  $V = 588.079(3) \text{ \AA}^3$ ;  $a = 8.405473(8) \text{ \AA}$ ,  $V = 593.863(2) \text{ \AA}^3$  and  $a = 8.44015(1) \text{ \AA}$ ,  $V = 601.244(2) \text{ \AA}^3$ ,  $Z = 8$ . In addition, *in situ* high-temperature powder X-ray diffraction experiments enabled the investigation of the thermal expansion of the new spinel-type compounds. For sample preparation, required for further material analysis, the sintered tablets and fragments were embedded in epoxy resin and polished to a mirror-like surface finish. To determine the mechanical properties, nanoindentation experiments were performed with a Berkovich diamond indenter tip. Analyses of the load–displacement curves revealed a high hardness ranging from  $10.2 \pm 0.4 \text{ GPa}$  to  $11.8 \pm 0.5 \text{ GPa}$  and a reduced elastic modulus of  $162 \pm 5 \text{ GPa}$  up to  $178 \pm 6 \text{ GPa}$ . Furthermore, the optical properties of the spinel-type materials were studied by spectroscopic ellipsometry in the wavelength between 250 and 1000 nm. All materials exhibit a high refractive index ranging from  $n = 2.20$  to  $n = 2.10$  at 430.8 nm (Fraunhofer G line) with a similar low dispersion ( $0.09$  to  $0.07$ ,  $n_G - n_B$ ).